

Forbo Adhesive Application Chart

Recommended For Use With	Forbo Adhesive	Adhesive Type	Packaging	Max MVE (per 1,000 ft ²)	Max RH	Max pH ¹	Approximate Spread Rate (ft ² / gallon)	Adhesive Color	Trowel Notch	Freeze/Thaw Stability	Shelf Life (Unopened)
Marmoleum [®] , Walton, Marmoleum [®] Decibel, MCS, Corkment Underlayment	L 885	Acrylic Polymer	1 Gallon 4 Gallon	8	85%	10	125	Light tan	1/16" x 1/16" x 1/16" square notch	1 Cycle at 20°F	2 Years
Marmoleum [®] Modular, MCT	T 940	Acrylic Polymer	1 Gallon 4 Gallon	5	75%	10	125	White	1/16" x 1/16" x 1/16" square notch	1 Cycle at 20°F	2 Years
Marmoleum [®] , Walton, Marmoleum [®] Decibel, MCS, Corkment Underlayment, Marmoleum [®] Modular, MCT ²	Sustain 885m	Dual Acrylic Polymer	1 Gallon 4 Gallon	8	85%	10	125	Grey	1/16" x 1/16" x 1/16" square notch	1 Cycle at 20°F	2 Years
Marmoleum [®] , Walton, Marmoleum [®] Decibel, MCS, Corkment Underlayment, Marmoleum [®] Modular, Marmoleum [®] Dual Tile, MCT	Sustain 1195	Dual Acrylic Polymer	4 Gallon	10	95%	11	125	Green	1/16" x 1/16" x 1/16" square notch	1 Cycle at 20°F	2 Years
Project Vinyl (Eternal & Allura), ColoRex [®] SD/EC (non-conductive applications)	V 885	Acrylic Polymer	4 Gallon	8	85%	10	175	Light tan	1/32" x 1/16" x 1/32" fine notch	1 Cycle at 20°F	2 Years
Flotex [®] Sheet, Flotex [®] Tile (permanent applications)	FRS 885	Acrylic Polymer	4 Gallon	8	85%	10	125	Light tan	1/16" x 1/16" x 1/16" square notch	1 Cycle at 20°F	2 Years
Flotex [®] Tile, Allura Flex	FRT 950	Acrylic Emulsion/Pressure Sensitive	4 Gallon	5	75%	10	300	Tan; Dries Clear	3/8" nap roller	1 Cycle at 20°F	2 Years
ColoRex [®] SD/EC Tile (ESD Control applications)	C 930	Acrylic Polymer	4 Gallon	8	85%	10	125	White with grey conductive fibers	1/16" x 1/16" x 1/16" square notch	1 Cycle at 20°F	2 Years
Marmoleum [®] Ohmex	615	Acrylic Dispersion	2.6 Gallon (10 Liters)	3.5	75%	10	135-140	Grey	V notch (included with pail)	Do NOT Freeze	2 Years
Bulletin Board, Marmoleum [®] Sheet (wall & countertop applications)	L 910W	Acrylic Polymer	1 Gallon 4 Gallon	n/a	n/a	n/a	Varies ³	Light tan	1/8" x 1/8" x 1/16" V notch OR 1/16" x 1/16" x 1/16" square notch	1 Cycle at 20°F	2 Years
Coral [®] Entrance Flooring, ALL Forbo Flooring Products	660 (2-Part)	Polyurethane	1/2 Gallon 1 Gallon 2 Gallon	5	75%	9	Varies ⁴	Grey	1/16" x 1/16" x 1/16" square notch OR 1/32" x 1/16" x 1/32" fine notch	Do NOT Freeze	1 Year

1- Concrete substrates with pH readings lower than 7.0 pH or in excess of the numbers listed above will require remediation prior to installation.

2- The Forbo Sustain 885m adhesive should be used with Marmoleum[®] Modular and MCT when the moisture levels exceed the limitations of the Forbo T 940 adhesive.

3- Spread rate is approximately 90 ft²/gallon when using a 1/8" x 1/8" x 1/16" V notch trowel OR approximately 125 ft²/gallon when using a 1/16" x 1/16" x 1/16" square notch trowel.

4- Spread rate is approximately 110-120 ft²/gallon when using a 1/16" x 1/16" x 1/16" square notch trowel OR approximately 150-160 ft²/gallon when using a 1/32" x 1/16" x 1/32" fine notch trowel.

Please contact Forbo Product Support & Education Services for additional information.